



Function	Machine Type	Model	Qty	X Axis (mm)	Y Axis (mm)	Z Axis (mm)	Hollow Spindle / 4th Axis Bore	Max Length of Job	Tool Holder	Controls
Turning	Doosan	Puma 800	1	900	0	5050	320	10100	12	FANUC
Turning	Doosan	Puma 700	1	900	0	3250	165	5000	12	FANUC
Turning	Doosan	Puma 480 XL	2	650	0	3150	165	4500	12	FANUC
Turning	Doosan	Puma 480 L	1	650	0	2130	165	3500	12	FANUC
Turning	Doosan	Puma 2100 LY	1	375	0	1280	117	2500	24	FANUC
Turning	Doosan	Puma 400 L	1	550	0	2180	117	3000	12	FANUC
Turning	Supermax	YCM-TC-15	2	350	0	760	55	760	12	FANUC
Turning	Doosan	Puma 400 L	2	550	0	2180	117	3000	12	FANUC
Turning	Doosan	Puma 2600 LY II	2	375	0	1280	117	2500	24	FANUC
Turning	Doosan	Lynx 220	1	320	0	510	51	305	12	FANUC
Turning	Mazak	Quick Turn 200 MSY	1	380	0	676	105	676	12	MAZAK
Turning	Mazak	Integrex I-200	1	668	0	1011	105	1619	36	MAZAK
Turning	Mazak	Integrex J-200	1	600	0	600	105	1066	20	MAZAK
Turning	Mazak	Quick Turn Nexus 250-II	1	380	0	676	200	612	12	MAZAK
Milling	Soraluce	FL8000	1	8000	1500	1200	480	16000	40	HEIDENHAIN
Milling	Soraluce	TA-35 Auto	2	3500	1250	1000	250	9500	20	HEIDENHAIN
Milling	Correa	XPERTA 25	1	2500	1000	1000	204	3500	30	HEIDENHAIN
Milling	Doosan	MNYX 9500	1	2500	950	850	250	3500	40	FANUC
Milling	Hartford	Pro 3150 AG	1	3060	1200	1500	160	6000	40	FANUC
Milling	Hartford	VMC 2060	2	2000	800	600	80	2000	33	FANUC
Milling	Hartford	HCMC 15	1	1500	820	700	80	1500	43	FANUC
Milling	Doosan	DNM 5700	1	1050	570	510	80	1500	30	FANUC
Milling	Hartford	Pro 1000	2	1000	450	450	No	1000	25	FANUC
Milling	Mazak	VTC-200B-II	1	1118	508	508	120	1455	24	MAZAK
Milling	Mazak	VTC-300C-II	1	1670	760	660	120	2000	24	MAZAK
Milling	Mazak	Horizontal Centre Nexus 5000 II	1	730	730	740	80	1000	40	MAZAK
Milling	Masak	Variaxis 500-5X II	1	360	660	610	150	360	18	MAZAK
Jig Boring	SIP	Hydroptic 6A	1	1000	800	700	Yes	8000	n/a	n/a
Jig Boring	Newall	2443	1	750	500	700	Yes	3000	n/a	n/a
Jig Boring	Newall	2443	1	609	456	700	No	3000	n/a	n/a
Jig Boring	Newall	1520	1	500	300	400	No	1000	n/a	n/a
Jig Boring	DeVlieg	43H-72	1	1850	1850	550	No	4000	n/a	n/a
Jig Boring	DeVlieg	2B-36	1	1000	750	500	No	2000	n/a	n/a
Spark	Sodick	A65R	1	1000	700	450	n/a	3000	n/a	FANUC
Spark	Astec	CDH-2AMS (EDM Drilling)	2	Subject to component dimensions						
Wire	Sodick	AQ 750 LH	1	750	500	500	n/a	750	n/a	FANUC
Manual	Dean Smith Grace	2415 x 90	1	300	0	1500	No	5000	n/a	n/a
Manual	XYZ	410	1	400	0	1500	No	1500	n/a	n/a
Manual	XYZ	1645	1	400	0	750	No	750	n/a	n/a
Manual	Tarnow	TUJ-50M	1	860	0	3000	No	3000	n/a	n/a
Manual	KRV 3000	Turret Mill	2	710	200	1000	No	1000	n/a	n/a
Grinding	Churchill	Universal	1	1830	406	n/a	n/a	1830	n/a	n/a
Grinding	Churchill	Universal	1	4000	635	n/a	n/a	4000	n/a	n/a
Grinding	Myford	External Grinder	1	381	127	n/a	n/a	300	n/a	n/a
Grinding	Lodi	Microstatic RT150 Surface Grinder	1	1500	650	n/a	n/a	600	n/a	n/a
Grinding	Jones & Shipman	540 Surface Grinder	1	152	457	n/a	n/a	457	n/a	n/a
Grinding	Jones & Shipman	1350 Universal Grinder	1	1305	254	n/a	n/a	1060	n/a	n/a
Shot Peen	Wheelabrator	Ventus 150PR	1	1500	1400	1200	n/a	10000	n/a	Automated
CMM	Zeiss	Accura II	1	4200	1200	1000	n/a	4940	n/a	CALYPSO
CMM	Mitutoyo	Euro-C 9166	1	1600	900	600	n/a	2320	n/a	QCT
CMM	IMS	Impact	1	700	600	500	n/a	1500	n/a	QCT
NDT	M.P.I	PCN Level 2								
NDT	DYE PEN	PCN Level 2								